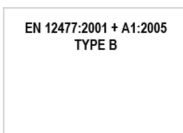


GUANTE JUBA - 408TIG WELDY

Split goatskin glove with split leather cuff



NORMATIVE



CHARACTERISTICS

- Extra quality leather.
- Offers an excellent touch.
- Resistant to contact heat (100°C for 15 seconds).
- Excellent behaviour to flame, convective heat, radiant heat and small splashes.
- Sewn with Kevlar thread for durability.
- Complies with EN12477:2001+A1:2005 standard protective gloves for type B welders (greater touch).

WORKING GLOVES SUITABLE FOR:

- Argon welding work.
- Tig welding work.

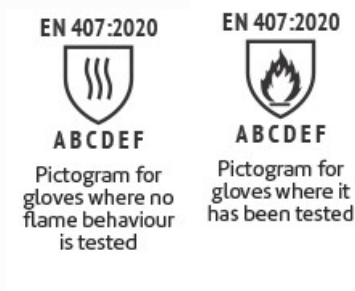
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MORE INFO

Materials	Colour	Thickness	Length	Sizes	Packaging
Leather	Blue / White	0.70 mm	S - 31 cm M - 32 cm L - 33 cm XL - 34 cm XXL - 35 cm	7/S 8/M 9/L 10/XL 11/XXL	12 pairs/package 120 pairs/box

NORMATIVAS



Ratified by the Spanish Standardisation Association in June 2020.

Main changes:

- Extension of the scope of the standard to domestic use: oven mitts/gloves.
- Gloves that reach a level 3 or 4 of any thermal property must reach at least a level 3 in flame propagation. Otherwise, the maximum level that may be reached in the relevant thermal property shall be level 2.
- Propagation limited to flame: prohibition of hole formation. Reduction of maximum post-combustion time for level 1. Change in ignition timing.
- Heat by contact. Obligation to test any material coming in contact with heat.
- Tear resistance. This trial is included.
- Convective heat. The test is performed without reinforcement.
- New pictogram, for gloves without flame protection.
- A minimum length is introduced when resistance against small molten metal splashes is present.
- **After heat resistance tests, the samples must not suffer signs of melting or holes.**

Level of performance	Post-inflammation time	Post ignition time
1	≤ 15	Not required
2	≤ 10	≤ 120
3	≤ 3	≤ 25
4	≤ 2	≤ 5

Level of performance	Contact temperature	Threshold time (s)
1	100	≥ 15
2	250	≥ 15
3	350	≥ 15
4	500	≥ 15

Level of performance	Heat transfer rate t_3
1	≥ 7
2	≥ 20
3	≥ 50
4	≥ 95

Minimum length of the tested gloves for e or f

Size	Length
5	290
6	300
7	310
8	320
9	330
10	340
11	350
12	360
13	370

A - Flame Behaviour

Changes in method and table. To perform the test, the ignition time now goes from 15 to 10" and the post-ignition time for level 1 goes from 20 to 15".

B - Heat by contact

Changes in the test method. In EN407:2004 only the palm is tested, whereas with EN407:2020 any other point that may come into contact is tested.

- Contact temperature
- Threshold time (S)

C - Convective heat

Changes in the test method. From EN373 to ENISO9185:2007

D - Radiant heat

There are no modifications. Internal layers must not show signs of melting or show holes.

E - Small splashes

There are no modifications. Internal and external layers may not be melted or pierced.

Level of performance	Hti heat transfer rate
1	≥ 4
2	≥ 7
3	≥ 10
4	≥ 18

F - Large splashes

Changes in the test method.

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Level of performance	Number of drops
1	≥ 5
2	≥ 15
3	≥ 25
4	≥ 35

Level of performance	Cast iron (g)
1	30
2	60
3	120
4	300

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